

Cedar Grading

7/9/2009

Grade rules allow for 5% of the next lower grade

Components

Boards:	Number One, Standard & Better, Standard (# 1- Face), Rustic, Low
Number One	Number one - Two face / Very little defect - No Wane, No Bark, No Holes
Standard and Better	Primarily # One, allowing a limited amount of Std # 1 face
Standard / Std #1 face	One # 1 face, back side has limited defect with very small pin holes allowed.
Rustic	Some Defect both sides, allowing for holes less than 1"
Low	Not used in fence, industrial uses only
Pickets:	Premium, # One, # Two, Low
Premium	Highest grade
Number One	Used in panels not sold loose
Number Two	Defects on both sides, including holes
Low	Not used in fence, industrial uses only
Back Rails	
Standard and Better	Primarily # One grade allowing some defect on one side
Number Two	Used for Standard and mainly Rustic Panels
Low	Not used in fence, industrial uses only
Post	4x4, 5x5, 6x6, 8x8
Number One	Primarily #1 grade allowing minimal defect on one end
Number Two	3 good sides, Defect 1 side & Bottom 2'
Low	Not used in fence, industrial uses only

Custom Wood Panels **Panels vary in length**

Number One	Number one - Two face / Very little defect - No Wane, No Bark, No Holes
Tops, Bottoms, Lattice	Primarily # 1, These panels 96" PET
Standard	One # 1 face, back side has limited defect with very small pin holes allowed.
Standard and Better	Primarily # One, allowing a limited amount of Std # 1 face
Grade B	Special T&G Grade, one good face, small holes
Rustic	Defects both sides, any extreme holes and worst defect is pulled
Low	Not Used in fence
Back Rails Available	Cedar, 2x3, 2x4, Rustic, Square, moulded (rounded one side) Nail On, Dow, Tabs Spruce, 2x3 Square, Nail On, Dow.
Nails	Stainless used on all high grade panels. Galvanized on all Spruce fence, #2 cedar stockade and Rustic grade custom panels

Stockade Panels **Panels are always 96"**

Premium	Highest Grade, New England Quality
Number One	Mill Run Mix Grade allowing some lower grade, Our Biggest Selling Grade
Number Two	Defects on both sides, including holes

SIZING

plus or minus 1/8"

	Height	Unit Qty.
1X3 [3/4 X 2 7/8]	X 3,4,5,6,8	960
1X4 [3/4 X 3-1/2]	X 3,4,5,6,8	832
1X6 [3/4 X 5-1/2]	X 3,4,5,6,8	496
2X3 [1-5/8 X 2-11/16]	X 8,10'	400
2X4 [1-1/2 X 3-1/2]	X 8,10'	390
2X2 [1-1/2 X 1-1/2]	X 3,4,5'	725
4X4 [3-1/2 X 3-1/2]	X 6 - 10'	169
5X5 [4-1/2 X 4-1/2]	X 6 - 10'	100

Standard Drilling Specs for Dowelled Panels

